## **Shipping instructions for US and Canada based Plants**

Failure to follow these corporate shipping instructions may result in Goodyear's refusal to pay any shipping costs invoiced to Goodyear by the supplier.

1. <u>Unit quantity</u> - Shipping documents must show the same unit quantity that appears in the quantity column of the purchase order.

2. <u>Goodyear purchase order number</u> - Goodyear approved purchase order number must be on all freight bills.

3. <u>Premium freight</u> - Supplier or subcontractor must obtain purchasing approval if any premium freight shall be used and at what cost.

4. <u>Freight Carrier Selection</u> - Consult the Purchase Order Instructions on supplier.goodyear.com